

ASSEMBLY INSTRUCTIONS



ACCELLA MULTA SERIES

Workstations, desks, and tables with hand-crank adjustment

PARTS INCLUDED:

LEG PACKAGE:

- A** (2) Telescoping Legs
- B** (1) Hand-crank Assembly
- (1) Hardware bag

TABLE PACKAGE:

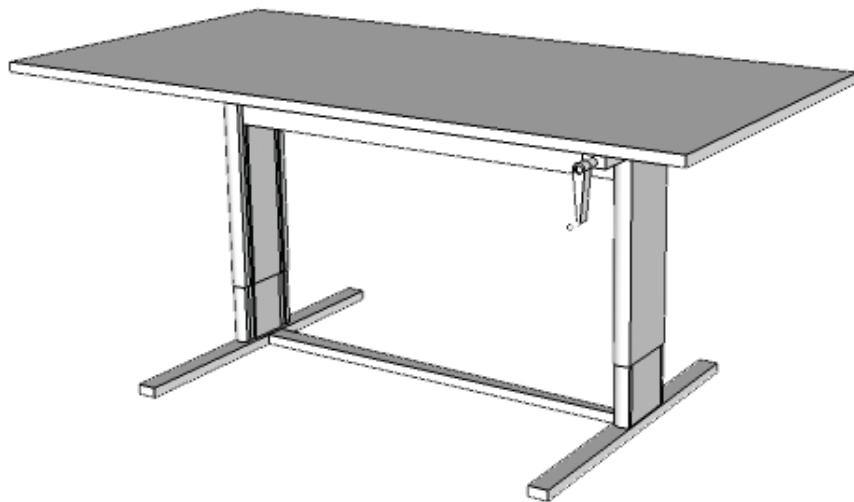
- C** (1) Table Support Brace
- D** (1) Table Top
- E** (1) Foot Brace
- F** (1) Cross Brace with Hardware

TOOLS NEEDED:

- Phillips Screwdriver
- Pliers
- 7/16" Open Ended Wrench
- 7/16" Socket Wrench
- 1/2" Socket Wrench
- 7/32" Hex Key Wrench (For optional Casters)

HARDWARE BAG WITH:

G (2) 1/2" Retaining Rings		N (8) #6 x 1/2" Phillips Fasteners	
H (8) 5/16"-18 x 1" Hex Head Fasteners		O (2) 1/4"- 20 x 2" Hex Head Cap Fasteners	
I (8) 5/16" Spring Washers		P (2) Curved Connector Caps	
J (4) 1/4" x 1" Hex Head Lag Fasteners		Q (2) 1/4"- 20 Nylon Insert Stop Nuts	
K (4) 1/4" Spring Washers		R (2) Connector Plates	
L (3) #8 x 2" Phillips Fasteners		S (4) Levelers (Or Optional Casters)	
M (8) Clamps			



These instructions apply to the following models:

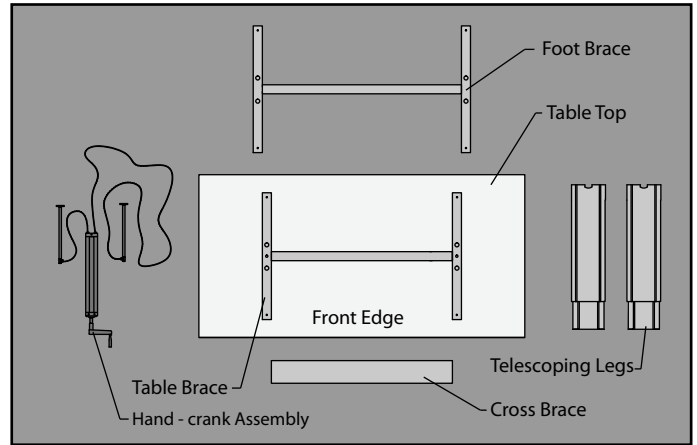
- Accella 4836GT
- Accella 6648
- Accella 7236

Step 1: Preparation

Unpack and identify all parts. Place Table Top (D) upside down on padded surface and identify front edge.



Be careful not to damage the hydraulic hose



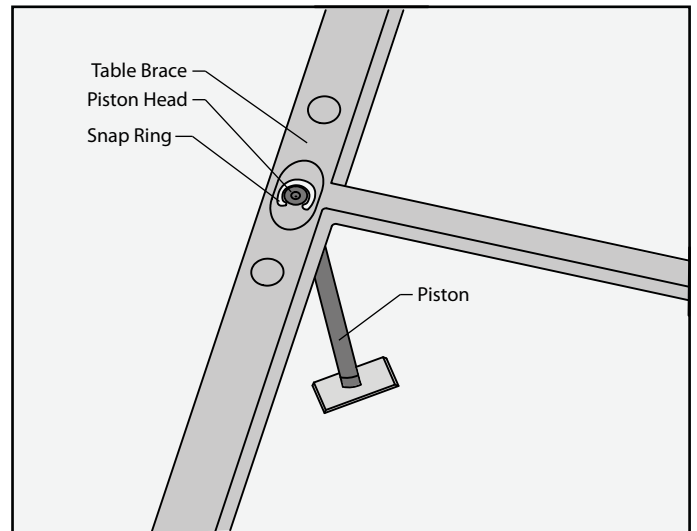
Step 2: Piston Attachment

Insert hydraulic piston into center hole of Table Support Brace (C) with piston top recessed inside brace. Secure with 1/2" Retaining Ring (G), using pliers to snap Retaining Ring into piston groove. Repeat for second piston. Snap ring pliers and snap rings can be used. Pull on piston to secure attachment.

Snap ring pliers



Snap rings



Step 3: Telescoping Leg Attachment

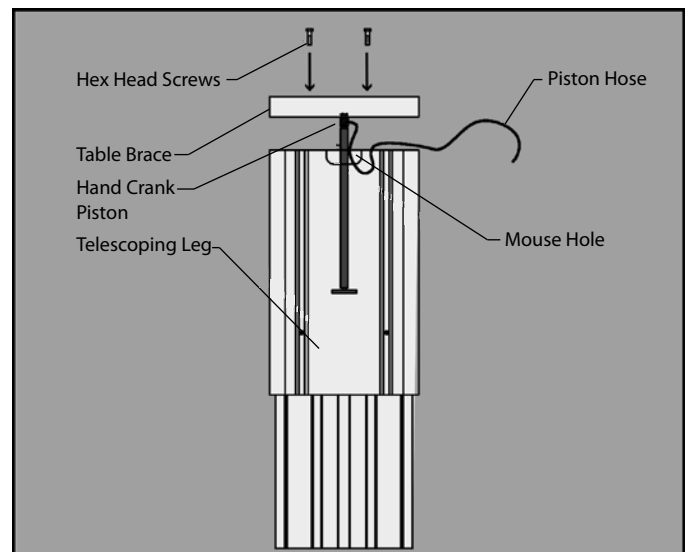
Insert piston foot into center of Telescoping Leg (A). Piston hose port must route through "mouse hole" of Telescoping Leg (A). Align Telescoping Leg (A) with hose port facing center. Attach using two 5/16" -18 x 1" Hex Head Fasteners (H) and 5/16" Spring Washers (I). Tighten using a 1/2" socket wrench. **Do not completely tighten until Step 4.** Repeat for second leg.



Slotted groove on Telescoping Leg Faces in



Keep hose routed through mouse hole to avoid pinch points



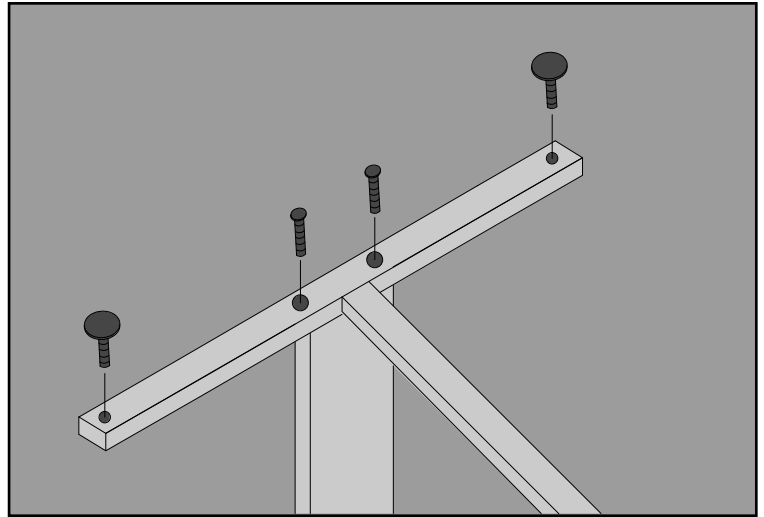
Step 4: Foot Brace Attachment

Attach Foot Brace (E) to Telescoping Legs (A) using two 5/16"-18 x 1" Hex Head Fasteners (H) and 5/16" Spring Washers (I) for each Telescoping leg (A), with Fastener heads recessed inside Foot Brace (E).



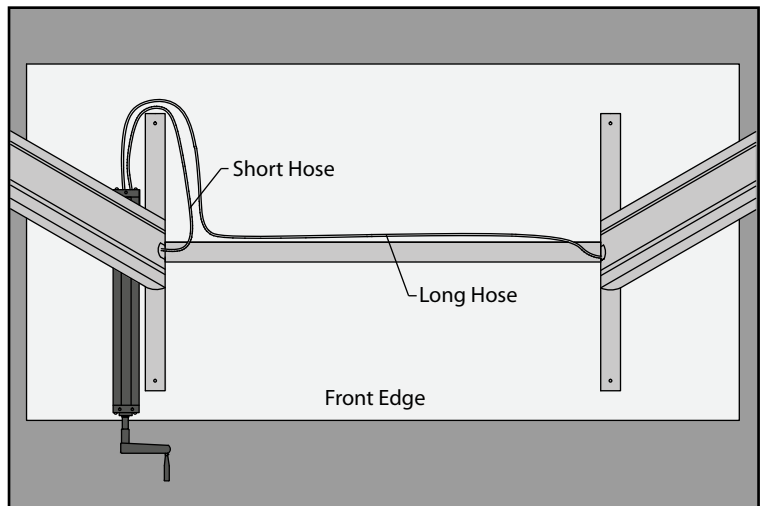
Now tighten the four 5/16"-18 x 1" Hex Head Fasteners from Step 3

Attach Floor Levelers (S). Optional Casters attach using 3/8" button head fasteners.



Step 5: Hand-crank Assembly Positioning

Place Hand-crank Assembly (B) on table as shown.

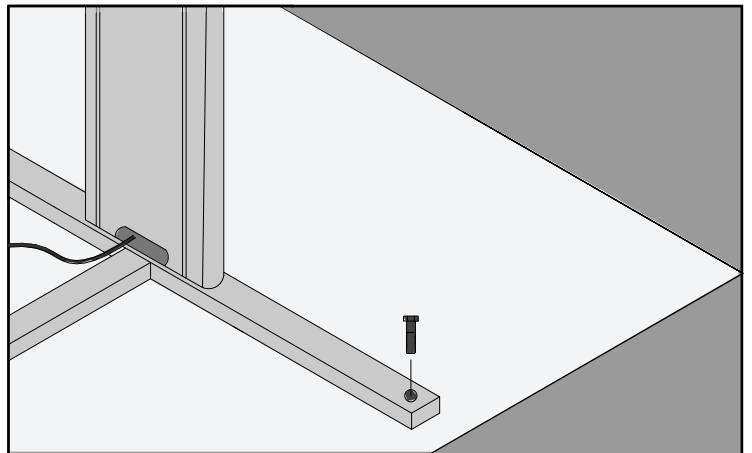


Step 6: Table Support Brace Attachment

Place Table Support Brace (C) and Hand-crank Assembly (B) on underside of table. Locate three guide holes for Hand-crank Assembly (B). Position Telescoping Leg (A) with shorter hose (A, Right). Align Table Support Brace (C) to guide holes and attach using four 1/4" x 1" Hex Head Fasteners (J) and 1/4" Spring Washers (K). Tighten using 7/16" socket wrench.

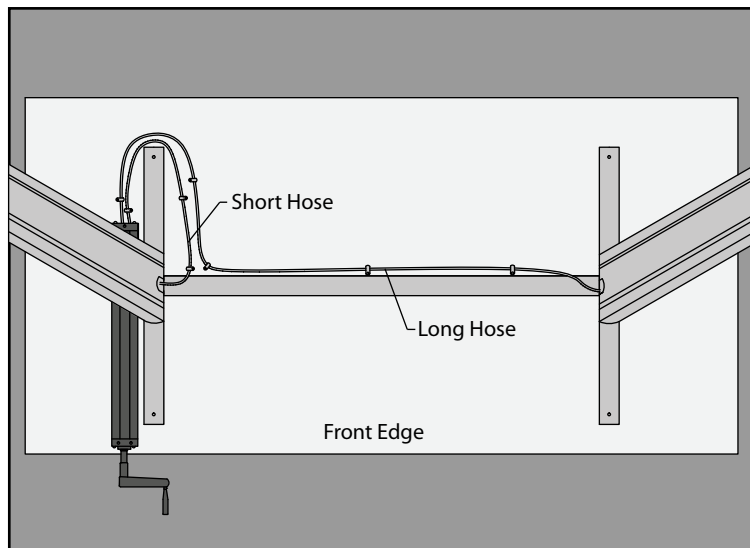


Do not over-tighten or strip



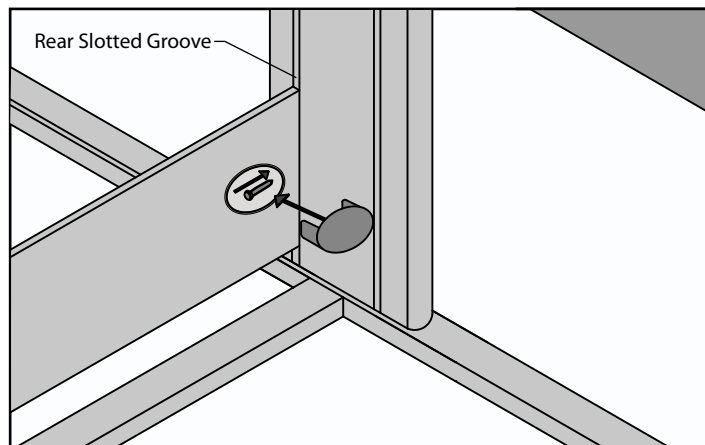
Step 7: Hand-crank Assembly Attachment

Align Hand-crank Assembly (B) to three pre-drilled holes and attach using three #8 x 2" Phillips Fasteners (L) (Route hoses through Clamps (M) in pattern shown and secure using #6 x 1/2" Phillips Fasteners (N).



Step 8: Cross Brace Attachment

Hardware is shipped attached. Insert 1/4"-20 x 2" Hex Head Fasteners (O) into rear slotted groove of Telescoping Leg (A). Level Cross Brace (F) below top of Telescoping Leg. Tighten using 7/16" wrench. Cover connector hardware with Connector Cap (P).



Step 9: Operation And Use

Pump handle pulls out and down to fold out of the way. Gently turn table over and adjust levelers if required. The hand-crank raises and lowers the table. Clean with soft cloth and mild cleaners suitable for furniture.

